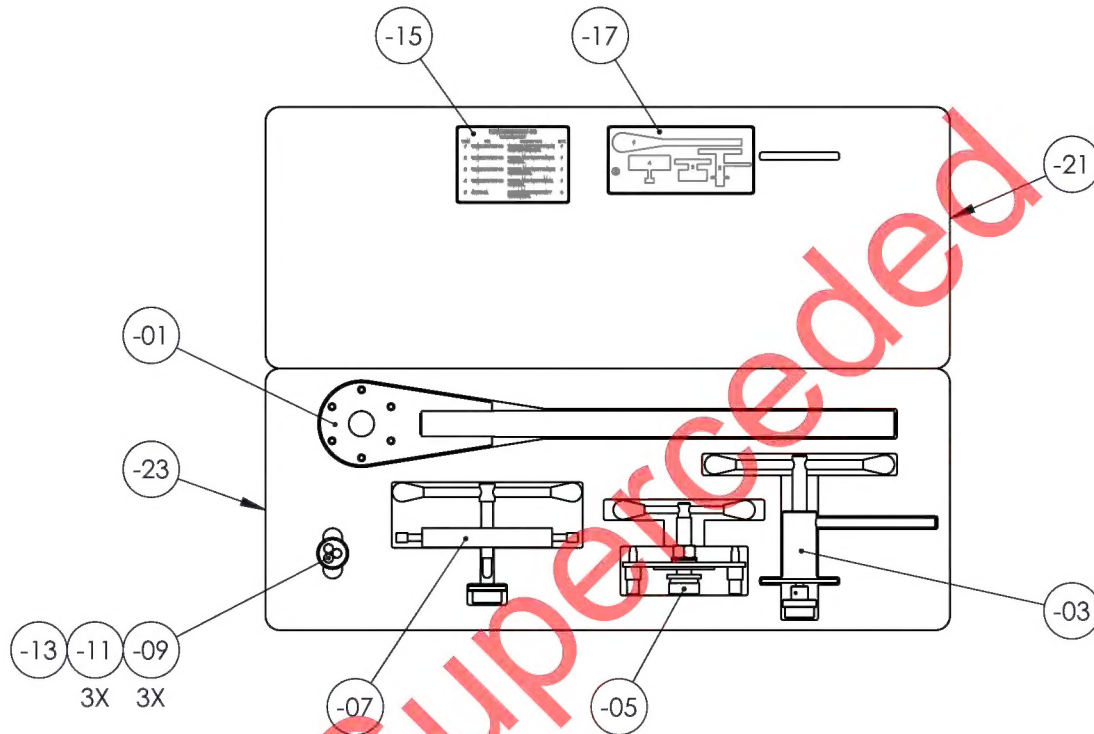


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -09 FROM B/O, CH'D -15 & -17 MATERIAL FROM ALUMINUM, CH'D -21 PLACARD CUTOUTS TO TWO SEPARATE RECESSED CUTOUTS, CH'D -05 CUTOUT IN BOTTOM FOAM FROM 6.63 TO 7.38 FOR PER R.W.	5/2/2011	RJC	
1		-21 CH'D PLACARD CUTOUT DEPTH WAS .07 IS .125, MOVED PLACARDS AND ADDED CUTOUT FOR TOOL CLEARANCE. -23 CH'D DIMS WAS 9.73 IS 8.23, WAS 1.50 IS 1.95, WAS 7.38 IS 8.38.	2/15/2013	BIM	RJC
2	15-0148	UPDATED TO NEW DRAFTING STANDARDS. -11 ADDED B/O INFO #94191A150. -15 & -17 ADDED DIM 4X R.13. -23 MODIFIED CUTOUTS TO ACCEPT NEW HANDLES. CH'D DIMS WAS Ψ 1.18 IS Ψ 1.26, WAS 3.25 IS 3.00. DELETED CUT FOR CASE VENT. DELETED DIM 2X R.50.	6/24/2015	DPD	JAG



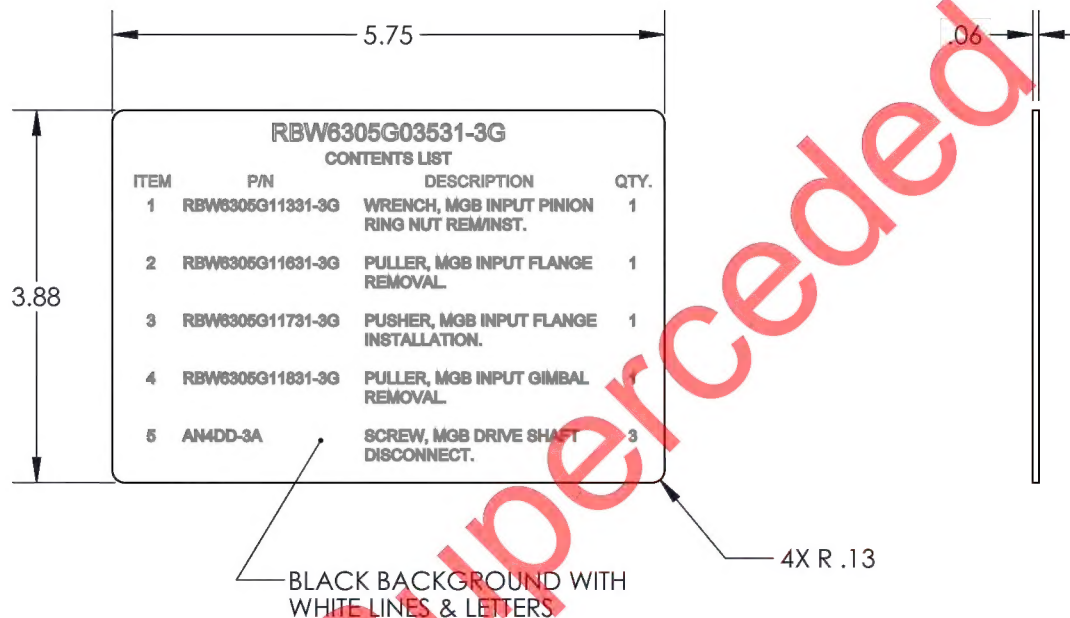
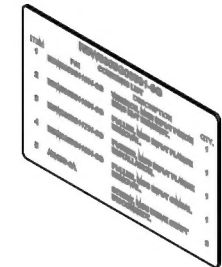
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-01	1	MGB INPUT PINION RING NUT WRENCH		RBW6305G11331-3G	1
			-03	1	PULLER, MGB INPUT FLANGE REMOVER		RBW6305G11631-3G	1
			-05	1	PUSHER, MGB INPUT FLANGE INSTALLER		RBW6305G11731-3G	1
			-07	1	PULLER, MGB INPUT GIMBAL REMOVAL		RBW6305G11831-3G	1
			-09	3	SCREW, MGB DRIVE SHAFT DISCONNECT		AN4DD-3A	1
		B/O	-11	3	HEX NUT	STEEL	1/4-28, GRADE 8 (MCMaster-CARR #94191A150)	1
		B/O	-13	1	VIAL W/ LID	PLASTIC	Ø1.57 X 1.50, 1 oz. (MCMaster-CARR #52741711)	1
			-15	1	DESCRIPTION PLACARD	PLASTIC		2
			-17	1	LOCATION PLACARD	PLASTIC		3
		B/O	-19	1	CASE	PLASTIC	PELICAN APP-1700-E	N/S
		B/O	-21	1	TOP FOAM	C-200 FLAT, BLACK	1.75 X 13.63 X 35.63 (I.R. SPECIALTY)	4
		B/O	-23	1	BOTTOM FOAM	Y-20 BLACK	3.50 X 13.63 X 35.63 (I.R. SPECIALTY)	5
		B/O	-25	1	DART PLACARD	ALUMINUM	#RB41011	N/S



TITLE		INPUT FLANGE/GIMBAL REPLACEMENT KIT	
DWG NO.	RBW6305G03531-3G		REV 2
MAT'L	DRAWN BY: PERRITT		APPROVED <i>D Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		HEAT TREAT	
.XXX ± .005		FINISH	
.XX ± .01		SPEC	
.X ± .1		USED ON MODEL	
1. BREAK ALL SHARP EDGES .015 x 45°		AGUSTA	
OR .015R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	1:10	DATE	5/12/2010
		SHEET 1 OF 5	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0148	-15 ADDED DIM 4X R.13.	6/24/2015	DPD	JAG



NOTE:
USE PDF FOR LETTERING & CONTOURS.

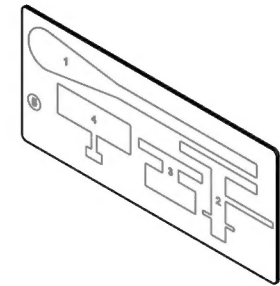
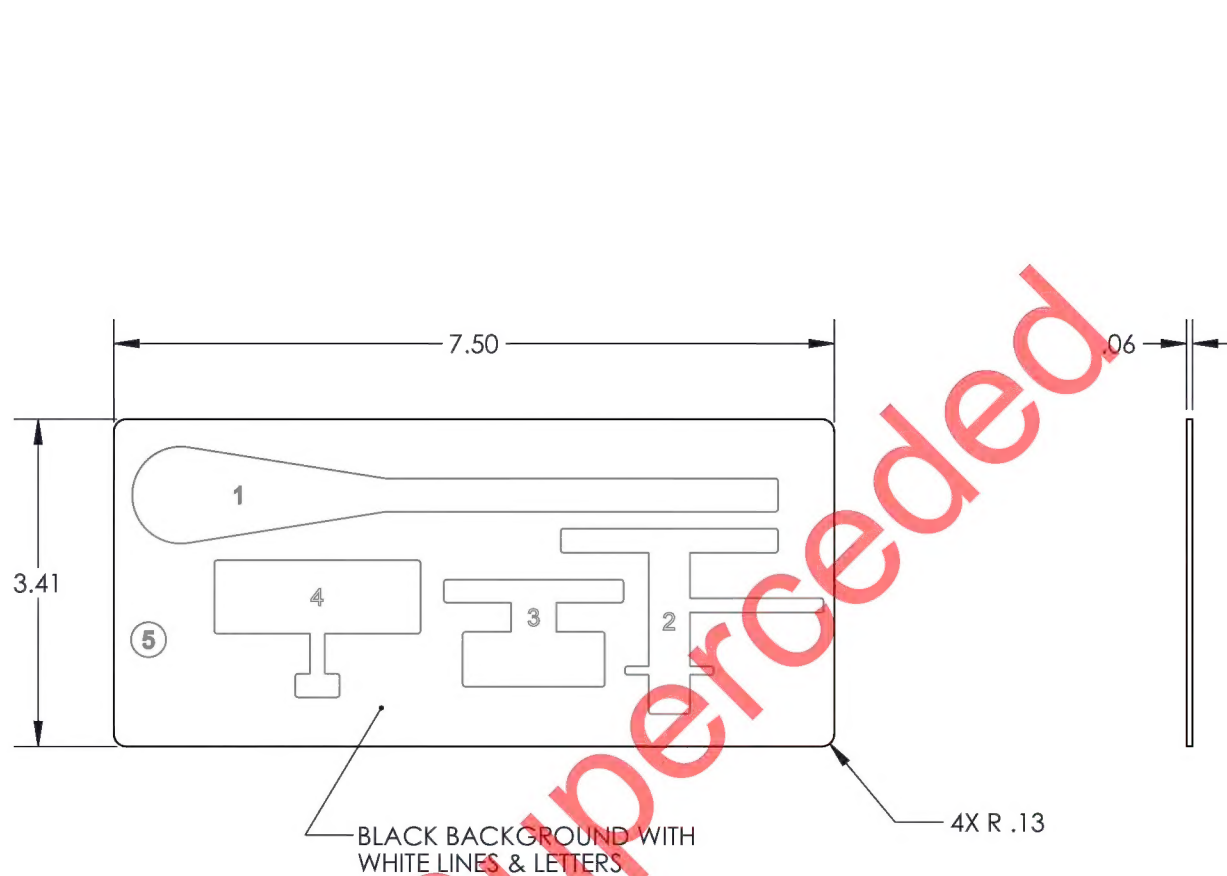
DART AEROSPACE	
TITLE INPUT FLANGE/GIMBAL REPLACEMENT KIT	
DWG NO. RBW6305G03531-3G-15	REV 2
MAT'L PLASTIC	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:2	DATE 5/12/2010
SHEET 2 OF 5	

(-15)

DESCRIPTION PLACARD

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0148	-17 ADDED DIM 4X R.13.	6/24/2015	DPD	JAG



NOTE:
USE PDF FOR LETTERING & PROFILE.

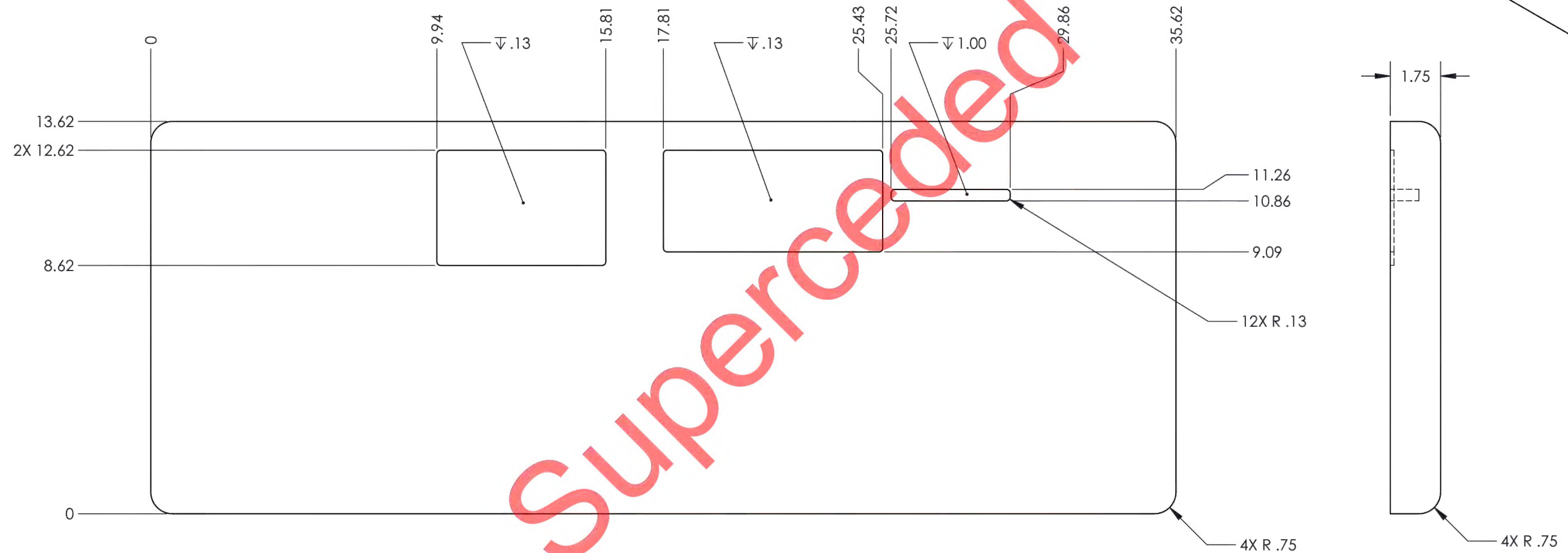
DART AEROSPACE	
TITLE INPUT FLANGE/GIMBAL REPLACEMENT KIT	
DWG NO. RBW6305G03531-3G-17	REV 2
MAT'L PLASTIC	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:2	DATE 5/12/2010
SHEET 3 OF 5	

(-17)

LOCATION PLACARD

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -21 PLACARD CUTOUTS TO TWO SEPARATE RECESSED CUTOUTS.	5/2/2011	RJC	
1		-21 CH'D PLACARD CUTOOUT DEPTH WAS .07 IS .125, MOVED PLACARDS AND ADDED CUTOOUT FOR TOOL CLEARANCE.	2/15/2013	BIM	RJC



(-21)

TOP FOAM



TITLE
INPUT FLANGE/GIMBAL REPLACEMENT KIT

DWG NO. RBW6305G03531-3G-21

MAT'L C-200 FLAT, BLACK	DRAWN BY: PERRITT
-------------------------	-------------------

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED	<i>D Weil</i>
.XXX ± .005	HEAT	
FRACTIONS ± 1/8	TREAT	
.XX ± .01	FINISH	
ANGLES ± 5°		

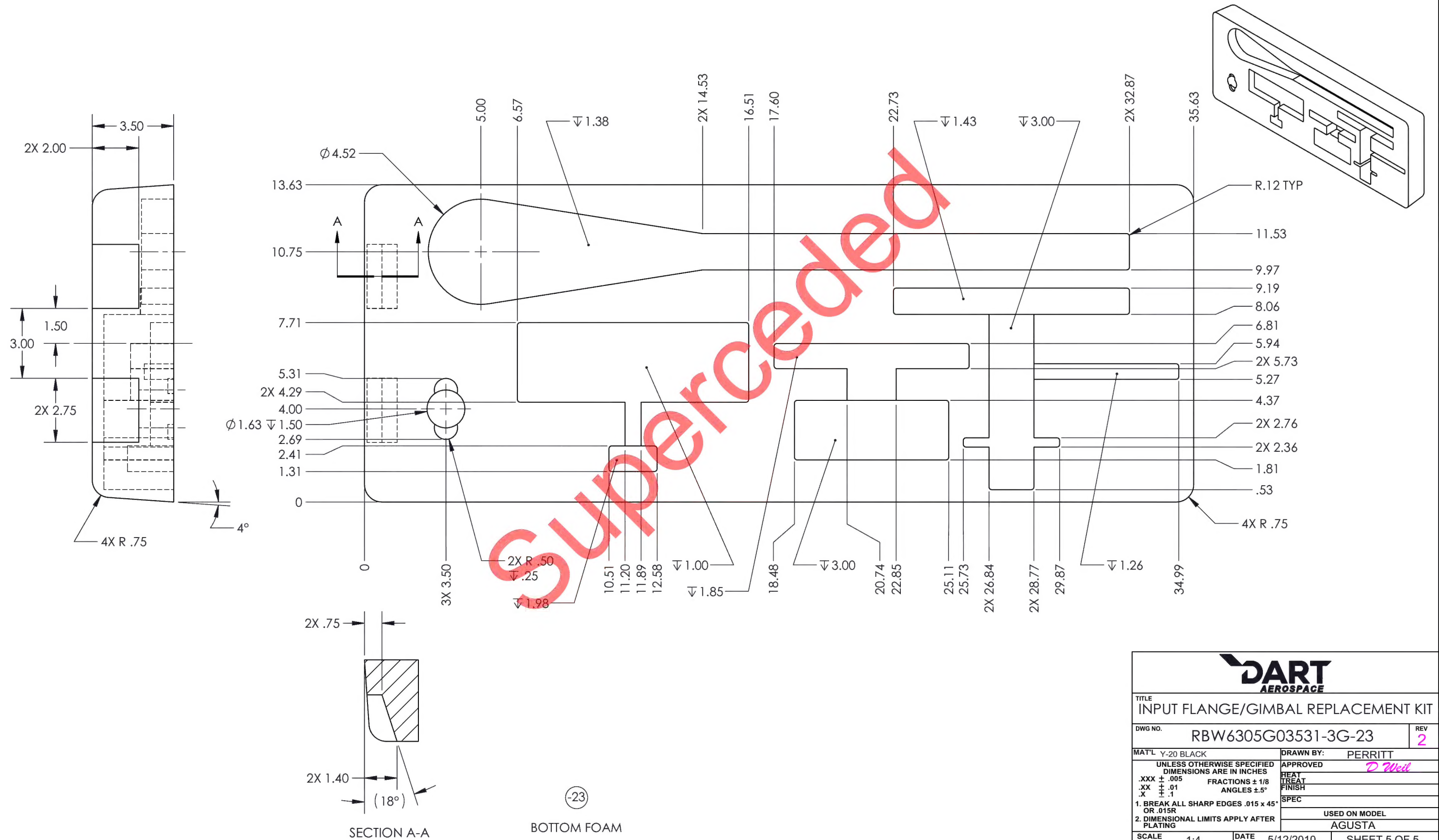
1. BREAK ALL SHARP EDGES .015 x 45°

OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AGUSTA

SCALE	1:4	DATE	5/12/2010	SHEET 4 OF 5
-------	-----	------	-----------	--------------

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -05 CUTOUT IN BOTTOM FOAM FROM 6.63 TO 7.38 FOR PER R.W.	5/2/2011	RJC	
1		-23 CH'D DIMS WAS 9.73 IS 8.23, WAS 1.50 IS 1.95, WAS 7.38 IS 8.38.	3/15/2013	BIM	RJC
2	15-0148	-23 MODIFIED CUTOUTS TO ACCEPT NEW HANDLES. CH'D DIMS WAS ∇ 1.18 IS ∇ 1.26, WAS 3.25 IS 3.00. DELETED CUT FOR CASE VENT. DELETED DIM 2X R.50.	6/25/2015	DPD	JAG



DART AEROSPACE			
TITLE INPUT FLANGE/GIMBAL REPLACEMENT KIT			
DWG NO. RBW6305G03531-3G-23		REV 2	
MAT'L Y-20 BLACK		DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		FRACTIONS ± 1/8	
.XX ± .01		ANGLES ± .5°	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AGUSTA	
SCALE 1:4	DATE 5/12/2010	SHEET 5 OF 5	